



MODEL	RSM-1600-2	RSM-2500-2	RSM-3150-2
Welding stud range	Φ8-20mm	Φ10-28mm	Φ14-40mm
Max welding current	1600A	2500A	3150A
Stud welding current regulating range	100-1600A	200-2500A	200-3150A
Manual welding current regulating range	100-630A	200-800A	200-1000A
Welding time regulating range	100-16500ms		
Max welding speed	2pcs / 20mm / min	2pcs / 28mm / min	2pcs / 36mm / min
	6pcs / 8mm / min	6pcs / 10mm / min	6pcs / 14mm / min
Applied Patent	Invention patent<Welding Gun Cooling Device> Invention patent<Submerged-arc stud welding machine>		
Main circuit	Thyristor Full-Bridge Rectifier		
Control circuit	Microprocessor control		
Prevent Repeat welding	Automatic protection		
Electric power supply	3× (220-440) V / 50~60Hz		
Electric wave variation range tolerance	±10%		
Power supply cable specification	1*10mm ² +3*16mm ²	1*16mm ² +3*25mm ²	
Control cable specification	4*1mm ²		
Working cable max lengthening quantity	50m		
Ground cable max lengthening quantity	10m		
Shell protection grade	IP23		
Appearance size	950mm*480mm*700mm	1060mm*590mm*740mm	1060mm*590mm*740mm
Host machine weight	205kg	340kg	350kg
One set integrates with multifunction	Stud welding, Manual welding, Submerged-arc stud welding		
Gas shield	Optional		
Standard welding gun	SNQ6		

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