



Advantages stepmatic:

- ✓ **Display** shows either welding current, voltage or wire feed speed. Values are stored after welding. Important for EN1090, as values can be compared to WPS after welding.
- ✓ **2-stroke or 4-stroke operation** with active current monitoring, so wire feed in 4T mode is switched off when no current is detected.
- ✓ **Inching mode** feeds wire w/o gas and voltage.
- ✓ **Manual adjustment** of wire feed
- ✓ Full **synergic operation** with permanent arc control.
- ✓ Independent **burn back control** and **gas post flow** using two different timers.
- ✓ **Wire soft start** ("creep in"): controlled arc start with slower wire speed (adjustable) for **perfect arc start**.



Specifications	
Model	MIG-300-4
Fuses (Slow)	400V±15%
Frequency	50/60Hz
Current Range (A)	30 - 300
Voltage Steps	10
Open Circuit Voltage (V)	17 - 40
D.C. 20% (25°/40°) (A)	300/270
D.C. 25% (25°/40°) (A)	-
D.C. 100% (25°/40°) (A)	150/130
Wire diameters	0.8 - 1.2
Wire feeder	4-roll
Weight (kg)	70
Dimensions LxWxH (mm)	760 x 325 x 765
Built according to	EN60974-1,-5, -10 Cl. A.
Protection	IP21
Supplied wire feed rollers	0.8 / 1.0

Come with accessories

- 3 Meters MIG Torch
- CO2 Heater Regulator with flowmeter
- 3 Meters Earth Clamp with standard cable
- Feeder unit with 10 Meters extension cable



Optional accessories

- 300 Ampere Orange Welding Cable (100% Copper)



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