



KEY FEATURES

- INNOVATIVE IGBTINVERTER TECHNOLOGY
- MIG/MAG WITH GAS AND GASLESS WIRE FUNCTION
- STICK ELECTRODE (MMA) FUNCTION
- DC TIG WELDING WITH SCRATCH START
- VOLTAGE & WIRE FEED CONTROLS AT WIRE FEEDER
- VARIABLE INDUCTANCE & BURN BACK CONTROLS
- ADJUSTABLE CRATER CURRENT CONTROL
- GAS CHECK / INCH WIRE
- 2T/4T TRIGGER FUNCTION
- SEPARATE 4 ROLL GEARED WIRE FEEDER
- LED DIGITAL DISPLAY
- EURO MIG TORCH CONNECTION
- EXCELLENT ARC STABILITY FOR MIG/TIG/MMA WELDING



	MIG500/400 MTS
Power Supply / Phases (V-Ph)	AC380V±15%~50/60Hz
Duty Cycle@40°C to AS/NZ60974	60% @ 500 Amps MIG 60% @ 500 Amps MMA
Output Current Range MIG	50A/16.5V - 500A/39.0V
Output Current Range MMA	20A/20.8V - 500A/40.0V
Rated Power MIG	24.7 KVA
I Max MIG	34.0 Amps
MMA	35.0 Amps
I eff MIG	26.0 Amps
MMA	27.0Amps
Wire Feeder Type	Gear Driven 4 Roll
Protection Class	IP 21S
Insulation Class	F
Dimensions Power Source (LxWxH)	685x295x560mm
Weight Power Source	40.6 Kg
Dimensions Wire Feeder (LxWxH)	630x235x420mm
Weight Wire Feeder	14 Kg
Length of Interconnecting Cable	5m/10 m/15m

Come with accessories

3 Meters MIG Torch

CO2 Heater Regulator with flowmeter

3 Meters Earth Clamp with standard cable

Feeder unit with 8 Meters extension cable



Optional accessories

300 Ampere Orange Welding Cable (100% Copper)

3 Meters Electrode Holder with standard cable

8 Meters WP26V-25 Scratch Tig Torch Complete with accessories & Sleeve

Argon Regulator with flowmeter



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