

Specifications		
MODEL	HK-5W	
Weight (Kg)	12	
Size (mm)	430 x 280 x 290	
Swing motor	DC24V	
Driving method	Four rims driving(Rubber rim)	
Walk speed	50~1900mm/min(Display by nixie tube)	
Range of adjusting welding torch	Up and down (mm)	40
	Front and rear (mm)	40
	Range of working angle (°)	±45
	Range of adjusting angle (°)	10
Operation funtion	Length of stay on left or right	0~2.5S
	Set position of deviation (°)	0~±8
	Swing speed	0~100
Choose swing model	Swing angle (°)	±15

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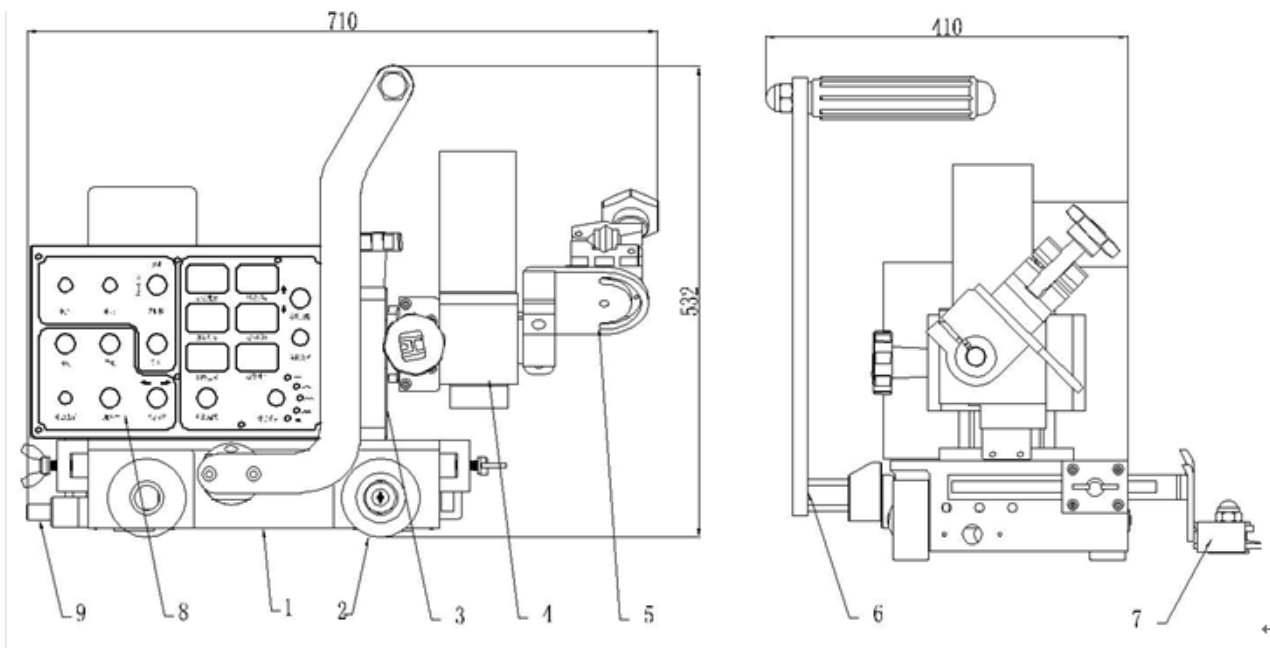
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Constituent instruction

HK-5W is constituted of body, X-Y slide, guide wheel, grip of welding torch, swing device, magnetron hand grip and control box.

1. Body : It is the frame of the machine and the carrier of other parts.
2. Driving part: It is the device to drive trolley. The part is constituted of four rubber rims, angle gear, chain, chain pulley.
3. X-Y slide: It is used to adjust the position of welding torch. In the welding process, you can adjust welding torch up and down a little.
4. Swing device of welding torch: Make the welding torch weld in swing model.
5. Grip device of welding torch: It is used to grip welding torch. It is convenient to repair, adjust it.
6. Magnetron hand grip: It makes trolley equipped and moved easily. It is equipped with permanent magnet to avoid running away welding line.
7. Guide wheel: Roll along base metal to guide the right welding position.
8. Control box: By it, you can adjust all the movement of trolley.
9. Inductive stop switch: After welding the end of workpiece, trolley stops because the switch is activated.